The Support Bar(s) shipped with your system may look different from the one shown in the TPM Assembly Instructions that came with your product. The Support Bar(s) have been redesigned as shown here. Follow these steps for the proper installation of the new Support Bar. Refer to the original assembly instructions for information on setting tilt angles.

**Attaching the Support Bar(s)**

There are two configurations of Support Bars, a single and a double. Whether it’s a single or a double depends on the structural requirements of your system. If your shipment includes two Support Bars, both must be installed for structural integrity and safety.

To avoid interference between the Support Bar(s) and other components, e.g., the Strongback or the Mounting Sleeve, the Support Bar(s) must be installed in the orientation shown here.

Secure Support Bar(s) with Hex Screw, Flat Washers, Lock Washer and Hex Nut. Single Support Bar shown, (Double Support shown at right.)

**Single Support Bar**

- 3/8" x 1.25" Hex Screw
- Flat Washers, Lock Washer and Hex Nut
- Torque to 32-34 ft.-lbs.

**Double Support Bar**

- 1/2" x 1.75" Hex Screw
- Flat Washers, Lock Washer and Hex Nut
- Torque to 72-80 ft.-lbs.